**Review paper**

**The Impact of Microsponge and Microsphere on Improving Oral Bioavailability of Medications: A Short Review**

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**ABSTRACT**

While many diseases require an efficient drug delivery technology that has the ability to improve bioavailability and alleviate side effects, various types of gastroretentive drug delivery systems (GRDDS) have been developed in order to overcome the obstacles, which are related to a narrow absorption window, instability, site of action, side effects, and dosing frequency. In this context, microsponge and microsphere systems depict two different types of GRDDS, aiming to provide adequate time for active ingredients to be absorbed in the stomach despite the variation in releasing mechanisms of the entrapped ingredients. For the successful designing of these systems, it is essential to optimize the characterizations of the formulated microparticles by considering physiological, pharmaceutical, and patient-related factors, which have a dramatic impact on the efficacy. Consequently, they will demonstrate different behaviors at the desired site of action, determining which systems are showing superiority compared to others. However, each microparticle system has some advantages over the others, providing more options for researchers to ease the difficulties that exist with conventional oral dosage forms. Therefore, this review aims to shed the light on critical factors that have significant impacts on microsponge and microsphere systems and addresses their advantages and disadvantages, providing an understanding of these criteria in order to optimize the drug systems.

**Keywords:** Microsponge; Microsphere; Bioavailability; Oral drug; Gastroretentive drug delivery system

**Introduction**

The majority of healthcare systems across many countries are grappling with exponentially increasing expenses. In part, such price hikes can be explained by medication cost despite the existence of a competitive market among pharmaceutical companies. Globally, the cost of prescribed medications in 2020 was estimated to be ~ 1.3 trillion dollars of which the United States was expected to spend around $350 billion [1]. In addition, governmental organizations also take part in shaping the market pricing by the type of regulations and restrictions they implement in their own health care system or pharmaceutical industries [2,3].

To address this issue and reduce the burden on patients’ budgets, the need for a new technology is required. In this era, the evolution in the drug delivery technology has increased dramatically because there is still a need for an effective medication with fewer side effects. For instance, typically, gastric diseases required a medication that has the ability to stay for a long period in the upper gastrointestinal tract (GIT). One of the
solutions suggested to solve this issue is a system called gastroretentive drug delivery system (GRDDS) [4]. This system uses different types of carriers, which also includes microsponge, to deliver an active ingredient to a predetermined area. In addition, this system improves the bioavailability of poorly absorbed medication and controls the drug release in order to increase patient compliance [5]. Similarly, another study conducted by Romly et al. which included 123,243 patients of which 55% took extended-release medications and the remaining were on conventional tablets, revealed that the adherence to the treatment increased significantly among those on the extended-release regimen in comparison with the conventional group [6]. Likewise, these findings were consistent with a meta-analysis reported by Wang et al. which involved 13,452 patients [7].

Furthermore, GRDD System is designed to overcome some obstacles related to conventional oral dosage forms (e.g., tablets, capsules, syrup, suspensions, or powders), such as frequent drug intake per day and high cost of the treatment, depending on the type of diseases and severity. On the other hand, in order to avoid these obstacles that exist with the conventional tablets, the preparation methods are considered a cornerstone in manufacturing the GRDDS. To illustrate, many factors in this system play significant roles to achieve the required efficiency. For example, the ratio of drug to polymer directly impacts the particle size, whereas the temperature has negligible effect under certain circumstances [8]. Moreover, Ibrahim and Gawhri demonstrated that internal phase volume, stirring speed, and stirring duration had also direct or indirect effects on microsponge [9]. Garg and Gupta revealed similar results for the microsphere system. Therefore, Gastroretentive drug delivery systems (GRDDS), including both microsphere and microsphere, are promising technologies for medications with narrow absorption windows compared to conventional tablets if they are prepared under particular circumstances, which will significantly improve drug release profile and physicochemical characteristics, as well [10].

Critical Factors Affecting Microsponge and Microsphere Efficacy

Microsponge and microsphere are two different types of GRDDS aiming to provide adequate time for the active ingredients to be absorbed in the stomach despite that both of them are made by different chemicals, and they release the entrapped medication by a different mechanism of action. In addition, even though various technologies that consider part of GRDDS are reported previously by many authors, both microsphere and microsphere technologies are the most widespread gastroretentive formulations in pharmaceutical companies. Historically, in 1987, Won addressed for the first time the microsponge technology, while the original patent was designated to Advanced Polymer Systems, Inc. At that period, this technology was mainly used for topical formulations; however, the researchers are trying to use this technology to treat some gastric diseases by delivering the needed medication through the GIT. In general, the microsponge system is defined as small spherical particles, ranging between 5 µm up to 300 µm, with a porous surface that allowed active ingredients to release in a controlled rate for a specific period of time [11]. On the other hand, microsphere was defined by Sah et al. as “microscopic spherical objects with diameters ranging from ten millimeters to a thousand millimeters” [12].

For the successful design of the two systems, there are mainly three important factors that impact the efficacy by various ways, which are categorized into physiological, pharmaceutical, and patient-related factors. In terms of pharmaceutics, it is vital to understand the basic concepts of excipients and polymers in order to formulate an effective dose. In the mucoadhesive system, for instance, hydroxypropyl methylcellulose (HPMC) and carbopol have excellent mucoadhesion strength that will add adhesive features to the formula. Other considerable factors that need certain attention are polymer’s characteristics, such as viscosity, physicochemical properties, and molecular weight. Furthermore, shape and size could play a major role in this technology. For instance, Streubel et al. demonstrated that, in order to prolong the gastric residence time of the dosage form in the stomach, the particle should have a ring or tetrahedron shape [13]. In most cases, the gastric residence time of GRDDS proportionally relies on the size of the particle. To illustrate, as the particle size of the dosage form increase, it will be difficult to pass through the pyloric antrum, located in the intestine, due to the particle’s size exceeding the diameter size (12.8 ± 7 mm) of pyloric sphincter [14]. Similarly, in the low-density system such as microsphere and microsphere systems, it is mandatory to ensure that the system has a density less than the gastric fluid density, which has been reported as 1.004 g/cm³ [15]. Consequentially, the systems will have the ability to remain floating on gastric fluid. Although decreasing the density will enhance the ability to float for a long time in the gastric, the presence of the
food in the stomach will lead to reduce gastric residence time.

There is substantial evidence that several physiological factors including but not limited to the physical activity, posture, food intake, sleep, ingestion frequency, and nature of calories have different influences on the residence time of micro sponge and sphere in the gastric area [16]. For example, if the caloric density increase, the gastric residence time will increase as well whereas the nature of calories has an insignificant impact on the residence time [17]. In terms of food intake, a randomized cross-over study conducted by Zhu et al. included fifteen healthy males of which received standard and high viscous semi-solid meals in two different sessions [18]. As result, when participants received the high viscosity meal, the gastric residence time increased. Thus, the medication will remain floating in the stomach for a longer time if it is given with high viscosity meal.

Another major category that influences the performance of the GRDDS is patient-related factors. Age, gender, emotional state, and illness can interfere with both the micro sponge and sphere systems. A recent study included 215 healthy volunteers revealed that females had longer gastric residence time than males due to the effect of hormones, while the gastric acid secretion was reported higher in males than females [19,20]. Likewise, the age of the patients influences the gastric residence time. A randomized study included 12 males and 12 children, conducted by Mojaverian et al. showed that gastric residence time was prolonged in the elderly participants compared to the youngsters, especially in subjects above 70 years old [21]. Furthermore, it has been demonstrated by many authors that some type of disease affects the gastric residence time or gastric empty rate. For example, Parkinson’s patients usually have low gastric motility which leads to prolong gastric residence time, and in some cases, they will end up constipation eventually [22]. Similarly, the gastric emptying time decreases by 30 to 50 percent in diabetic patients [23]. Therefore, those patients should receive low dose with less frequency in order to avoid toxicity. For emotional state, it was observed that the residence time was increased in depressed patients, while it decreases in patients experiencing anxiety [24].

The microsponge can be utilized as a novel approach for sustaining the drug release, improving the bioavailability and therapeutic effects and, at meanwhile, alleviating the untoward effects of several drugs. In oral administration, these benefits of microsponges could be achieved through pH changes, for drugs that are released at a particular site of GIT, and delaying of gastric retention time, mainly for drugs which have their absorption window in the stomach or in the upper part of the small intestine [25]. The gastric floating microsponge of curcumin developed using the two polymers eudragit and ethylcellulose together by Arya et al. demonstrated a drug release of 88.4 to 90.8% of curcumin after 8 hours of the release study [26]. In another study reported by Singh et al., the cumulative drug release values obtained for the loratadine gastric floating microsponge prepared using ethylcellulose alone were comparatively slightly lower numbers 66.75 to 88.15% drug release [27] and in one more study, it is reported that cinnarizine release from the gastric floating microsponge was far less and it was between 57.9 and 88.7% at the end of same 8 hours [28]. However, on increasing the duration of the in vitro drug release study from 8 to 12 hours and with the use of both the polymers eudragit and ethylcellulose together in the microsponge preparation it was noticed that the drug release was almost complete as reported by Chargonda et al. [29]. Analyzing the determination coefficient, Higuchi model was the best model kinetic mechanism to describe the drug release from floating microsponges consisting of polymers eudragit, ethylcellulose, and organic solvents ethanol, and dichloromethane [26]. Zero-order release was the best fit kinetic model for the microsponges developed with any polymer ethylcellulose or eudragit and dichloromethane alone as a solvent [29]. It is thus clear that the variation in the drugs release from the floating microsponges of curcumin [26], cinnarizine [28], famotidine [29], and loratadine [27] are related to the polymeric and solvent composition of each type of gastric floating microsponges. As far as the release mechanisms are concerned, all floating microsponges exhibited drug release governed by Fickian diffusion mechanisms [26,27], except to lower concentration of eudragit and it was governed by diffusion and swelling mechanisms [27]. Moreover, the general trend reported for the size of the above microsponges was that on increasing the drug to polymer ratio and also on increasing the emulgent concentration in the microsponge the size of the microsponges was increased and which in turn delays the lag and log time of floating of the microsponges. In Table-1 the brief summary of studies reported on gastric floating microsponge on different drugs is presented.
Advantage and Disadvantage of Microsponge and Microsphere Systems

Microsponge and microsphere systems shared similar advantages over other conventional dosage forms. It is evident that the systems improve the absorption of narrow window medications, such as lisinopril, ranitidine, captopril, NSAIDs and some antibiotics etc., and enhance overall the bioavailability. This improvement achieves by reducing the particle size of the medications and prolong the gastric residence time as a result of making the systems float on the gastric fluid. In addition, these two systems can work as site specific systems to target and treat some gastric diseases. Theoretically, ulcer, gastric cancer, and Helicobacter pylori infection could be treated efficiently by microsponge or microsphere systems since both of them deliver and remain in the gastric area for a long time. Another benefit of the systems over the conventional forms is reducing the dosing frequency per day. For instance, some type of NSAID medications or antibiotics describes for the patient as two to four times per day. If the micro sponge or sphere use to replace the conventional pills, the patient will take the medication once per day instead of four times [30].

However, the microsponge, by itself, has some superior features over the microsphere system. One type of the microsphere system called microcapsule cannot control the drug release similar to the microsponge systems because it has a layer covering the active ingredient from the outside, and once that layer ruptures for any reason, the whole amount of the active ingredient will release at the same time. Likewise, the microsphere has better pH stability, ranging from 1 to 1, and it can remain intact in high temperature up to 130°C. In addition, the microsphere has self-sterilizing characteristics due to average pour size in 0.25µm, where bacteria cannot penetrate into the particle. On the other hand, the microsphere system has the ability to protect sensitive active ingredients from enzymes. Also, this system considers a preferable option for light sensitive medication because the outer layer that covers the system prevents the light from penetrating into the particle [12,31].

Table 1: Recent studies on gastric floating microsponge system.

<table>
<thead>
<tr>
<th>Drug</th>
<th>Polymers</th>
<th>Method of preparation</th>
<th>Entrapment efficiency %</th>
<th>Buoyancy %</th>
<th>Drug release %</th>
<th>Key Findings</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allopurinol</td>
<td>Ethyl cellulose; Eudragit EPO</td>
<td>Quasi emulsion solvent diffusion</td>
<td>90.61</td>
<td>86.52</td>
<td>94.23</td>
<td>High entrapment efficiency; Sustained drug delivery</td>
<td>[32]</td>
</tr>
<tr>
<td>Baclofen</td>
<td>Eudragit RS 100</td>
<td>Non-aqueous emulsion solvent diffusion</td>
<td>81</td>
<td>-</td>
<td>75</td>
<td>Controlled drug release</td>
<td>[33]</td>
</tr>
<tr>
<td>Bupropion</td>
<td>Ethyl cellulose</td>
<td>Quasi emulsion solvent diffusion</td>
<td>73</td>
<td>-</td>
<td>88.6</td>
<td>High entrapment efficiency Controlled drug release</td>
<td>[35]</td>
</tr>
<tr>
<td>Cinnarizine</td>
<td>Polyvinyl alcohol</td>
<td>Quasi emulsion solvent diffusion</td>
<td>82.4</td>
<td>82.3</td>
<td>88.7</td>
<td>Sustained drug release; High entrapment efficiency; Bioadhesive</td>
<td>[28]</td>
</tr>
</tbody>
</table>
Curcumin | Ethyl cellulose; Eudragit | Quasi-emulsion solvent diffusion | 82 | 90.7 | 85.2 | Oral bioavailability of curcumin enhanced | [26]
---|---|---|---|---|---|---|---
Famotidine | Eudragit s 100 | Quasi-emulsion solvent diffusion | 88.3 | 76.4 | 86.9 | High entrapment efficiency; Sustained drug release | [29]
Iloratidine | Ethyl cellulose; AccononMC8 2EP/NF | Emulsion-solvent diffusion | 65.98 | - | 88.15 | Controlled drug release; Bioadhesive | [27]
Piroxicam | Eudragit RS100, RL100 and S100 | Quasi-emulsion solvent diffusion | 98 | - | Almost 100 | Enhanced drug solubility and dissolution rate | [36]
Mitoglinide Calcium | Ethyl cellulose; Eudragit RS100 | Quasi-emulsion solvent diffusion | 77.7 | 91.01 | 83.74 | Improved oral bioavailability; Controlled drug release | [37]
Sulpride | Eudragit RS100; Polyvinyl alcohol | Quasi-emulsion solvent diffusion | 77.07 | 89.31 | 88.37 | Increased oral bioavailability; Controlled drug release | [38]
Ranitidine | Eudragit RS100 | Double emulsion | 68.2 | >75.00 | 71.9 | Improved antiulcer activity | [39]
Luteolin | Eudragit RS 100; Ethyl cellulose | Quasi-emulsion solvent diffusion | 67.33 | - | 50.22 | Improved anti H. pylori activity | [40]

**Conclusion**

In conclusion, Gastroretentive drug delivery system (GRDDS), including both microsponge and microsphere systems, has superior features over conventional dosage forms due to enhancing the bioavailability and improving the stability and the absorption of narrow window medications. Also, prolonging the gastric residence time of medications in the stomach due to the floating ability of the systems, which lead to reduce the dosing frequency, has a great impact on increasing patient compliance. These advantages cannot be achieved without considering pharmaceutical factors and physiological and patient-related variables. In addition, these factors and variables play a critical role to create an efficient system that able to overcome the obstacles of conventional systems. However, although both microsponge and microsphere systems serve the same goals, each system has its own advantages over the others, and it is quite difficult to consider which one is better than the other without existing head-to-head comparative study. Therefore, the need for such a study is required in order to fill that gap.

**Consent for Publication**

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**Conflict of Interest**

The author declares no conflict of interest, financial or otherwise.

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References


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